

Work Order ID 132372-1

May-07-15 2:34:36 PM

132372

W/R

Page 1

Item ID: 646.4001

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: AS350 Cable Cutter System

Start Date: 5/07/15 Start Qty: 2.00

Required Date: 5/28/15 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: MAY 11 2015

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.4000	B L/R	15-05-12							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP 646.4001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 15-05-15

DAS
9
9-89

① 15-05-15

MAY 13 2015

DAS
28
9-89

② 15-05-15

DAS
9
9-89

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132372

Page 2

Item ID: 646.4001

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350 Cable Cutter System

Start Date: 5/07/15 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 5/28/15 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 646.4001								
	Location: <u>101</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 20 2015

MAY 19 2015

MAY 19 2015

MAY 19 2015



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Work Order ID: 132372

132372

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter System

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM

IPP REV:B 15.01.08 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

646.3301		Manufactured	No				Each	15.0000	1	2			
----------	--	--------------	----	--	--	--	------	---------	---	---	--	--	--

646 3301

Upper Cutter Assy

DAS
9
9-89

Location

Loc Qty

Loc Code

CCK042

13

100125

3

123396

8

124729

2

CCK046

2

124258

2

646.3001

Manufactured No

Each

15.0000

2

646 3001

Lower Cutter Assy

DAS
9
9-89

Location

Loc Qty

Loc Code

CCK045

15

124505

6

124733

7

92897

2

646.2910

Manufactured No

Each

18.0000

2

646 2910

Deflector

9-89

Location

Loc Qty

Loc Code

CCK050

18

100811

2

123356

16

MAY 13 2015

DAS
28
9-89

MAY 13 2015

DAS
28
9-89

MAY 13 2015

DAS
28
9-89

20

3

6.00

3

0.00

2.00

3

1.00

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3810

Manufactured No

Each

24.0000

4

646.3810

Bracket

**

DAS
28
9-89

DAS
9
9-89

Location

Loc Qty

Loc Code

cck023a

6

131001

6

cck104

18

123020

6

124329

4

127867

6

129890

2

Each

21.0000

2

646.3510

Manufactured No

646.3510

Strut

**

DAS
28
9-89

DAS
9
9-89

Location

Loc Qty

Loc Code

cck101

6

120150

6

cck15a

15

106666

4

127077

11

Each

18.0000

2

646.3511

Manufactured No

646.3511

Strut

**

DAS
28
9-89

DAS
9
9-89

Location

Loc Qty

Loc Code

cck102

5

120292

5

cck15a

13

102891

4

127082

9

MAY 13 2015

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

647.0112

Manufactured No

Each 231.0000 2 4

647 0112

Strut Bracket

DAS
9
9-89

Location

Loc Qty

Loc Code

CCK109

231

112215

34

122245

19

122871

52

123318

34

M130388

92

647.7703

Manufactured No

Each 8.0000 0 4

647 7703

Strut Assembly

DAS
9
9-89

Location

Loc Qty

Loc Code

CCK112

8

128211

3

130285

5

NAS1149F0332P

Purchased No

Each 3,600.000 138 276

NAS1149F0332P

Washer

DAS
9
9-89

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

2586

m128401

6

m131026

80

m131697

2500

st268

792

123900

286

m130325

420

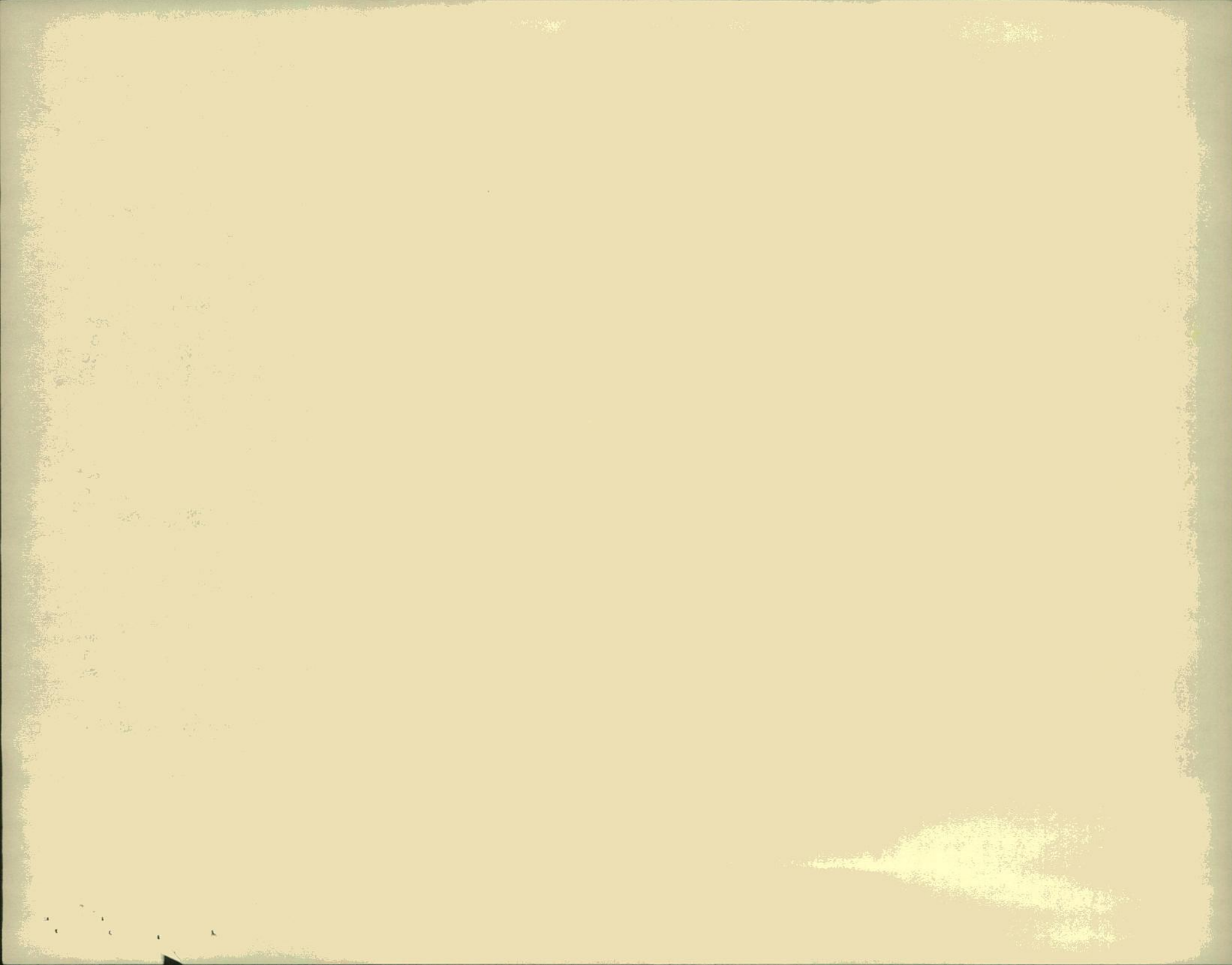
m130388

86

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

Each

2,135.000

61

122

MS21042L3

Nut

DAS
9
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

602

M131317

602

ST305

1113

116549

12

126333

49

M128754

2

M131624

50

st305

1000

MB123

122

DAS
28
9-89

646.3110

Manufactured

No

Each

9.0000

1

2

646 3110

Channel

DAS
9
9-89

Location

Loc Qty

Loc Code

cck020

9

100124

2

126780

7

Each

36.0000

1

2

646.3710

Manufactured

No

646 3710

Doubler

DAS
9
9-89

Location

Loc Qty

Loc Code

CCK015

36

113729

6

127550

30

**

MAY 13 2015

DAS
28
9-89

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3210

Manufactured No

Each

10.0000

2

646.3210

Support

DAS
9
9-89

Location

Loc Qty

Loc Code

cck020

10

124388

1

126777

9

646.3713

Manufactured No

Each

28.0000

2

646.3713

Gusset

DAS
9
9-89

Location

Loc Qty

Loc Code

cck103

28

120631

28

MS24694-S51

Purchased No

Each

257.0000

10

MS24694-S51

Screw

DAS
9
9-89

Location

Loc Qty

Loc Code

ST289

257

m127432

20

m130928

237

AN3-13A

Purchased No

Each

78.0000

2

AN3-13A

Bolt

DAS
9
9-89

Location

Loc Qty

Loc Code

CA

5

m129682

5

GA

20

m127070

20

ST349

53

m123759

3

m131305

50

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

AN3-4A Purchased No

Each 140.0000 10 20

AN3-4A

Bolt

DAS
9
9-89

Location

Loc Qty

Loc Code

CA 108

m129682 108

ST350 32

m129702 32

Each 50.0000 14 28

CR3213-5-3 Purchased No

CR3213-5-3

Cherry Rivet

DAS
9
9-89

Location

Loc Qty

Loc Code

ST319 50

m127831 30

m130388 20

Each 295.0000 8 16

MS20470AD5-5.5 Purchased No

MS20470AD5-5.5

Rivet

DAS
9
9-89

Location

Loc Qty

Loc Code

ST310 295

123425 295

Each 48.0000 2

646.3711 Manufactured No

646.3711

DAS
9
9-89

Location

Loc Qty

Loc Code

cck103 48

120626 46

93929 2

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3712

Manufactured No

Each

38.0000

2

646.3712

DAS

9

9-89

Location

Loc Qty

Loc Code

cck103

38

101119

2

120630

36

646.3811

Manufactured No

Each

35.0000

2

646.3811

Radius Block

DAS

9

9-89

Location

Loc Qty

Loc Code

cck104

35

106714

2

110717

18

122938

15

AN3-6A

Purchased No

Each

209.0000

4

AN3-6A

Bolt

9-89

Location

Loc Qty

Loc Code

ST338a

105

M130466

5

M131305

100

ST349

104

127044

4

M131957

100

DAS

27

9-89

DAS

28

9-89

DAS

27

9-89

DAS

28

9-89

DAS

27

9-89

MAY 13 2015

DAS

28

9-89

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

MS24694-S55

Purchased

No

Each

102.0000

2

MS24694-S55

Screw

DAS
9
9-89

Location

Loc Qty

Loc Code

ST289

102

m131317

2

m131624

100

646.3610

Manufactured

No

Each

15.0000

2

646.3610

Filler

DAS
9
9-89

Location

Loc Qty

Loc Code

cck103

9

102275

2

124514

7

k023a

6

127737

6

646.3714

Manufactured

No

Each

29.0000

2

646.3714

Gusset

DAS
9
9-89

Location

Loc Qty

Loc Code

cck103

29

120632

29

MS20470AD5-6

Purchased

No

Each

1,176.000

16

MS20470AD5-6

RIVET

DAS
9
9-89

Location

Loc Qty

Loc Code

CCK004

890

124089

890

ST309

286

105433

286

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

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Work Order ID: 132372

132372

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter System

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3812

Manufactured No

Each 24.0000 2 4

646.3812

Gusset Bracket

DAS
9
9-89

Location

Loc Qty

Loc Code

cck023a

14

127358

8

130858

6

cck104

10

122898

4

124150

6

AN3-3A

Purchased No

Each 432.0000 4 8

AN3-3A

Bolt

DAS
9
9-89

Location

Loc Qty

Loc Code

ST338a

426

m131305

150

m131624

276

ST350

6

m129591

6

646.3813

Manufactured No

Each 22.0000 1 2

646.3813

Strut Bracket

DAS
9
9-89

Location

Loc Qty

Loc Code

cck104

7

121503

7

CCK23a

7

127453

4

130946

3

CCK25

8

122968

4

124265

4

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Work Order ID: 132372

132372

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter System

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

MS20470AD5-7

Purchased

No

Each

590.0000

3 6

DAS

27

DAS

28

9-89

MS20470AD5-7

Rivet

DAS

9

9-89

Location

ST309

Loc Qty

590

590

Loc Code

102.0000

18 36

MAY 13 2015

MS21047-3

Purchased

No

Each

102.0000

18 36

DAS

27

DAS

28

9-89

MS21047-3

Nut Plate

DAS

9

9-89

Location

ST303

Loc Qty

102

8

m130388

94

m131317

Loc Code

241.0000

36 72

MAY 13 2015

CCR264SS3-02

Purchased

No

Each

241.0000

36 72

DAS

27

DAS

28

9-89

CCR264SS3-02

Rivet, Cherry

DAS

9

9-89

Location

ST321

Loc Qty

241

91

M131340

150

M131803

Loc Code

m132123

72

MAY 13 2015

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1250000

1250000

1250000

1250000

1250000

1250000

1250000

1250000

1250000

1250000

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Page 11

Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

AN3-5A

Purchased

No

Each

602.0000

2 4

AN3-5A

Bolt

**

DAS

27

DAS

28

9-89

DAS

9

9-89

Location

Loc Qty

Loc Code

CA

135

m129682

135

FP001

19

124561

4

m130325

15

GA

448

m129507

26

m131420

422

646.3715

Manufactured

No

Each

24.0000

2 4

646 3715

Strut Doubler

**

DAS

27

DAS

28

9-89

DAS

9

9-89

Location

Loc Qty

Loc Code

cck103

24

123469

7

124376

9

131050

8

MS27039-1-12

Purchased

No

Each

138.0000

6 12

MS27039-1-12

Screw

**

DAS

27

9-89

DAS

9

9-89

Location

Loc Qty

Loc Code

ST285

138

m125654

12

m128799

26

m131317

100

MAY 13 2015

DAS

28

9-89

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Work Order ID: 132372

132372

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter System

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3716

Manufactured No

Each

13.0000

2

646.3716

Gauge Bracket

**

DAS
9
9-89

Location

Loc Qty

Loc Code

cck103

13

122908

11

93198

2

MS20426AD5-7

Purchased

No

Each

134.0000

4

MS20426AD5-7

RIVET

**

DAS
9
9-89

Location

Loc Qty

Loc Code

ST312

134

101340

134

MS24694-S54

Purchased

No

Each

54.0000

4

MS24694-S54

SCREW

**

DAS
9
9-89

Location

Loc Qty

Loc Code

ST289

54

m130388

14

m131886

40

MS27039-1-21

Purchased

No

Each

492.0000

8

MS27039-1-21

Screw

**

DAS
9
9-89

Location

Loc Qty

Loc Code

ST273A

395

m127904

395

ST284

97

124326

8

m126319

89

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Work Order ID: 132372

132372

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter System

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-20

Purchased

No

Each

258.0000

4

MS27039-1-20

Screw

DAS

9

9-89

Location

Loc Qty

Loc Code

ST284

258

124326

258

MS27039-1-19

Purchased

No

Each

466.0000

44

MS27039-1-19

Screw

DAS

9

9-89

Location

Loc Qty

Loc Code

GA

132

m124326

32

m127904

100

ST273A

249

m127904

249

ST284

85

125654

44

m127904

41

646.3717

Manufactured

No

Each

28.0000

2

646.3717

Double

DAS

9

9-89

Location

Loc Qty

Loc Code

cck103

28

120633

28

646.3718

Manufactured

No

Each

16.0000

4

646.3718

Custom Washer

DAS

9

9-89

Location

Loc Qty

Loc Code

cck104

16

101019

4

110639

12

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Work Order ID: 132372

132372

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter System

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3719

Manufactured No

Each

51.0000

4

646.3719

Doubler

DAS

9

9-89

**

DAS
27
9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

cck104

20

123589

20

cck126

31

120634

31

MS27039-1-10

Purchased No

Each

381.0000

4

MS27039-1-10

SCREW

**

DAS
27
9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

CA

41

m128635

41

GA

239

m129541

239

ST285

101

m123522

2

m130358

85

m130388

14

AN3-11A

Purchased No

Each

440.0000

20

AN3-11A

Bolt

**

DAS
27
9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST338a

440

m125709

440

DAS

9

9-89

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

600.0990

Purchased

No

Each

62.0000

2

600 0990

MAGNABOND 6398 PART A

DAS

9

9-89

Location

Loc Qty

Loc Code

CA2

62

M130388

1

M129818

34

M131589

27

7/16/15

2/11/16

129037

DAS
28
9-89

600.0991

Purchased

No

Each

67.0000

2

600 0991

MAGNOBOND 6398 PART B

DAS

9

9-89

Location

Loc Qty

Loc Code

CA2

62

m130388

1

M129818

33

m131589

28

7/16/15

2/11/16

129037

DAS
28
9-89

600.1012

Purchased

No

Each

20.0000

2

600 1012

Sealant PR1425B2 (#654 sem)

DAS

9

9-89

Location

Loc Qty

Loc Code

cck017

18

m131364

18

cck018

2

m129749

2

10/30/15

2

**

DAS
27
9-89

DAS
28
9-89

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

600.0129

Purchased

No

f

240.0000

8

16

600 0129

VHB TAPE 75935A651

**

DAS

9

9-89

Location

CCK095

m131311

Loc Qty

240

240

Loc Code

m127920

Each

985.0000

10

**

600.1013

Purchased

No

600 1013

021200-3M TAPE PRIMER 94 PRIMER 24216

DAS

9

9-89

Location

CCK095

125154

m131145

Loc Qty

985

10

975

Loc Code

6/15/16

Each

92.0000

8

**

646.3910

Manufactured

No

646 3910

Shim

DAS

9

9-89

Location

cck023a

122951

124245

cck104

106729

126228

Loc Qty

72

60

12

20

8

12

Loc Code

4x B106927 FD

DAS

27 DAS

28

9-89

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Page 17

Work Order ID: 132372

132372

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter System

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3911

Manufactured No

Each

90.0000

2

646 3911

Shim

**

DAS
27
9-89

DAS
28
9-89

DAS
9
9-89

Location

Loc Qty

Loc Code

cck023

52

106863

2

126059

50

cck104

26

118824

8

126229

18

k023a

12

123075

12

646.3912

Manufactured No

Each

123.0000

8

646 3912

Shim

**

DAS
27
9-89

DAS
28
9-89

DAS
9
9-89

Location

Loc Qty

Loc Code

cck023a

60

123143

50

124501

10

cck104

63

103082

3

106927

10

123530

50

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

646.3913

Manufactured No

Each 128.0000 1 2

646.3913

Shim

DAS
9
9-89

Location

Loc Qty

Loc Code

cck023a	25	
124108	25	
cck023aq	82	
126060	82	
cck104	21	
100136	4	
126058	1	
126231	16	

**

DAS
27
9-89

DAS
28
9-89

AN3-12A

Purchased No

Each 129.0000 2 4

AN3-12A

Bolt

DAS
9
9-89

Location

Loc Qty

Loc Code

CA	69	
m129682	69	
GA	8	
m130566	8	
ST349	52	
m126192	4	
m130566	48	

**

DAS
27
9-89

DAS
28
9-89

MS27039-1-16

Purchased No

Each 148.0000 2 4

MS27039-1-16

Screw 9
9-89

Location

Loc Qty

Loc Code

ST285	148	
m130224	40	
m130388	8	
m131317	100	

**

DAS
27
9-89

DAS
28
9-89

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

650.9201

Manufactured No

Each 0.0000

650.9201

Eyelet Bracket Assembly

DAS

AN44-5A

9

9-89

Purchased No

Each 54.0000

AN44-5A

Eyebolt

DAS

9

9-89

Location

Loc Qty

Loc Code

ST339

54

124241

25

m123900

13

m126193

10

m130388

6

AN665-34R

Purchased No

Each 16.0000

AN665-34R

Clevis

DAS

9

9-89

Location

Loc Qty

Loc Code

ST330

16

M130388

12

M131584

4

AN4C7A

Purchased No

Each 148.0000

AN4C7A

BOLT

DAS

9

9-89

Location

Loc Qty

Loc Code

ST312A

100

m127363

100

ST345

48

m128634

36

m130388

12

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149F0432P

Purchased

No

Each

1,092.000

8

NAS1149F0432P

WASHER

DAS

9

9-89

Location

Loc Qty

Loc Code

ST260a

1000

M131697

1000

st268

92

M128995

63

M130388

16

M131340

13

**

DAS

27

9-89

DAS

28

9-89

MS21042L4

Purchased

No

Each

2,297.000

4

MS21042L4

Locknut

DAS

9

9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

224

m127813

224

ST260a

62

m130799

56

m131803

6

ST305

1969

m128300

8

m130388

16

m130922

97

m131618

12

m132123

1836

**

DAS

27

MAY 13 2015

DAS

28

9-89

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

AN316C4R

Purchased

No

Each

57.0000

2

4

AN316C4R

NUT

**

DAS

27

9-89

DAS

28

9-89

DAS

9

9-89

Location

Loc Qty

Loc Code

ST331

57

124561

8

m127584

8

m127618

20

m127838

13

m130388

8

MS21042-3

MS21042L3

Purchased

No

Each

620.0000

2

4

MS21042-3

Nut / use MS21042L3

**

DAS

27

9-89

DAS

28

9-89

DAS

9

9-89

Location

Loc Qty

Loc Code

CA

501

M129682

501

ST305

119

M128770

10

M129541

15

M130388

94

MS27039-08-13

Purchased

No

Each

457.0000

2

4

MS27039-08-13

Screw

**

DAS

27

9-89

DAS

28

9-89

DAS

9

9-89

Location

Loc Qty

Loc Code

ST273A

346

124326

346

ST281

111

123352

29

4067

69

M123185

1

M130388

12

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Work Order ID: 132372

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter System

132372

646 4001

Start Date: 5/07/15

Required Date: 5/28/15

Start Qty: 2.00

Required Qty: 2.00

MS21042-08

MS21042L08

Purchased

No

Each

39.0000

4

MS21042-08

DAS

9

USE MS21042L08

9-89

**

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST304

25

122815

25

ST306

14

m130388

14

Each

3,556.000

8

NAS1149FN832P

Purchased

No

NAS1149FN832P

Washer

**

DAS

27

9-89

DAS

28

9-89

MAY 13 2015

DAS

9

9-89

Location

Loc Qty

Loc Code

ST260a

1870

125268

1870

st268

1686

125268

737

m130388

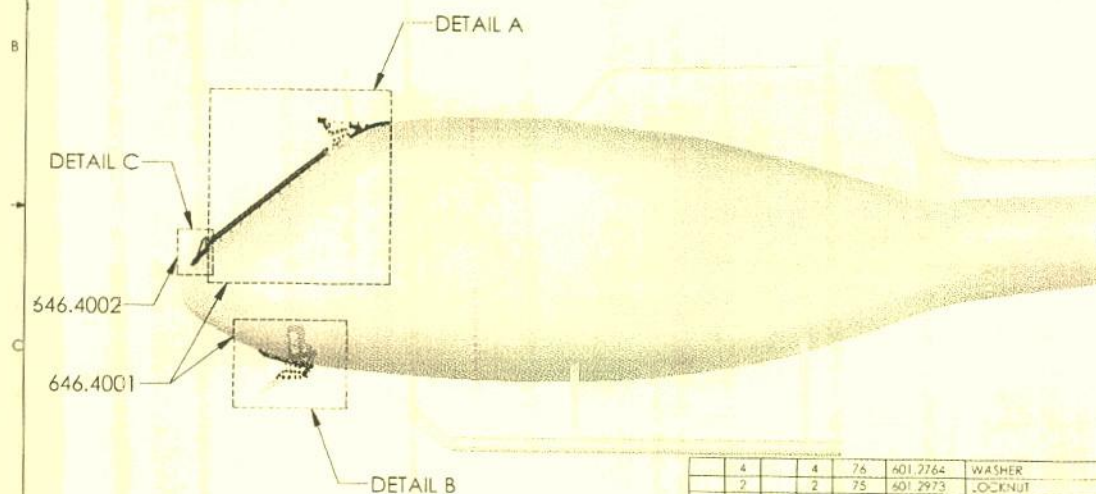
949



15.05.15

NOTES:

- 1 AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES
- 2 INSTALL F/N 14 WITH F/N 52 & 53
- 3 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR : MCMMASTER-CARR P/N 75935A651
- 4 3M TAPE PRIMER 94. APPLY TO BOTH SURFACES A/R BEFORE TAPE
VENDOR: R.S. HUGHES P/N 021200-24216
- 5 REUSE FASTENERS FROM F/N 1
- 6 USE WASHERS AS REQUIRED AS SHIMS TO OBTAIN BEST FITMENT
- 7 AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ONTO F/N 1



	4	76	601.2764	WASHER	#AST1091832	P
	2	75	601.2973	LOCKNUT	M521042-3	
	2	74	601.2988	SCREW	M521039 0613	
	2	73	601.2943	LOCKNUT	M521042-3	
	2	72	601.3128	NUT	A2136C4R	
	2	71	601.3209	LOCKNUT	M521042-4	
	4	70	601.2638	WASHER	M52119D423	
	2	59	601.2659	BOLT	ATAC TA	
	2	58	601.3115	CLEVIS	A146G5-3AR	
	2	67	601.3121	EYE BOLD	ATAC SA	
	2	66	650.9200	EYE BRACKET ASSY		
REF	REF	5	647.5701	GPS MOUNT KIT		
	6	64	601.3151	WASHER	M52109B030	
	2	63	601.2911	SCREW	M5210461551	
	2	62	601.2637	SCRWL	D521039 1-116	
	2	61	601.2763	BOLT	ATIS T2A	
	1	60	646.3913	SHIM		
	4	59	646.3912	SHIM		
	1	58	646.3911	SHIM		
	4	57	646.3910	SHIM		
	5	56	600.1013	PRIMER		
X002	X203	X002	FIND #	PART #	DESCRIPTION	SPEC

[illegible]

